

WHAT IS CLAIMED IS:

1. A cylindrical body of a fiber drum comprising:  
a roll of a paper material having two opening ends;  
and  
5 a curled portion formed by inwardly curling the edge  
of at least one of said two opening ends.

2. A method of fabricating a cylindrical body of a fiber  
drum comprising the steps of winding a length of paper sheet  
in layers, between which an adhesive is applied, to form  
10 a roll of the paper sheet having two opening ends, and inwardly  
curling the edge of at least one of said two opening ends  
of the roll to form a curled portion before the adhesive  
is cured between the layers.

3. A method of fabricating a cylindrical body of a fiber  
drum according to claim 2, wherein the curled portion is  
15 then pressed down.

4. A fiber drum comprising a cylindrical body having  
a couple of curled portions provided at one opening end and  
the other opening end of a roll of a paper material thereof  
20 by inwardly curling the edges of the one opening end and  
the other opening end of the same, a cover plate made of  
a paper material detachably joined to the curled portion  
at the one opening end to shut up one opening of the roll  
of the cylindrical body, and a bottom plate made of a paper  
25 material fixedly joined to the curled portion at the other  
opening end to shut up the other opening of the roll of the

cylindrical body.

5. A fiber drum comprising a cylindrical body having a curled portion provided at one opening end of a roll of a paper material thereof by inwardly curling the edge of  
5 the one opening end of the same, a cover plate made of a paper material detachably joined to the one opening end to shut up one opening of the roll of the cylindrical body, and a bottom plate made of a paper material fixedly joined to the other opening end to shut up the other opening of  
10 the roll of the cylindrical body, wherein the edge of the other opening end of the roll is inwardly curled together with the circumferential edge of the bottom plate to fixedly join between the other opening end of the roll and the bottom plate.

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A1  
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C3